



### AMENDMENTS TO THE CLAIMS

1. (Currently amended) A method of constructing a skate frame for an in-line skate having a shoe load introduction portion and a plurality of longitudinally aligned wheels capable of traversing a surface, the method comprising:

(a) forming a first skin on a mold;

(b) positioning core material ~~at a predetermined location~~ on the first skin so that the core material is substantially absent from areas adjacent the shoe load introduction portion;

(c) forming a second skin over the first skin such that the core material is positioned and sealed between the first and second skins; and

(d) curing the frame.

2. (Original) The method of Claim 1, wherein the core material is an unreinforced material having an average density that is less than the density of the first and second skins by a predetermined amount.

3. (Original) The method of Claim 2, further comprises disposing a plug of filler material between the first and second skins before curing to absorb at least a portion of loads associated with the wheels.

4. (Currently amended) A method of constructing a skate frame for an in-line skate having a shoe load introduction portion and a plurality of longitudinally aligned wheels capable of traversing a surface, the method comprising:

(a) forming a first skin on a mold;

(b) positioning core material ~~at a predetermined location~~ on the first skin so that the core material is substantially absent from areas adjacent the shoe load introduction portion;

(c) layering a decorative sheet over the core material to seal the core material between the first skin and the decorative sheet; and

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(d) curing the frame.

5. (Original) The method of Claim 4, further comprising the step of forming a second skin over the core material before layering the decorative sheet, such that the second skin is positioned between the core material and the decorative sheet.

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